

# 1.25 Uniball Performance Upper Arm Instructions

Chevy/GMC Silverado 2500/3500 HD 2wd/4wd 11-18

02.08.18

### **PARTS SUPPLIED**

QTY	Description	
8	Polyurethane pivot bushings	
4	7/8" od x 0.640" id x 2.54" sleeves	
4	90 degree Zerk grease fittings (self tapping)	
2	9/16" tapered uniball spindle adaptors	Е
2	9/16" upper uniball spacers	D
2	9/16-18 x 4.0" 12pt bolts	
2	9/16" SAE flat washers	
2	9/16-18 stover lock nuts	
4	Grease packets	

Thanks for purchasing a set of Camburg uniball performance upper a-arms for your vehicle. Please follow all instructions. If you are not installing these yourself with aid of a friend have a qualified shop do so. These arms are designed to be used with stock unmodified spindles. They are not to be used with other suspension kits or spacer type kits. Make sure to check the parts list to make sure you have every component prior to starting. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner.

#### 1.0 Setup

Park the vehicle on level ground and set the parking brake and chock the rear wheels. Jack up the front end until the tires are off the ground. Place jack stands under the frame rails and set down. Jack up the driver side lower arm to only raise the tire off the ground, remove the wheel and keep jack under lower a-arm to support the suspension.

## 3.0 Pre-installation

Using a  $1/4^{\prime\prime}$  wrench install the self tapping zerk fittings into the Camburg arms. Now press the polyurethane bushings into the arms. Using the supplied grease, apply grease onto the OD of the inner pivot sleeves and press into the bushings. Wipe excess grease onto outer bushing face and apply additional grease if needed.

#### 4.0 Installation

Prior to installing the tapered uniball adaptor spacer into the spindle, make sure the spindle taper is clean and free of debris. Install the spacer on top of the spindle with the taper fitting down into the spindle. Swing down the upper arm so the spindle adaptor inserts into the uniball. Insert the upper uniball spacer into the top of the uniball and bolt together with the supplied 9/16" 12pt bolt, washer and locking nut. We recommend applying a small amount of red loctite onto the threads of the nut. Using a 9/16" 12pt socket and 7/8" socket, torque to 120-125 ft/lbs. Make sure the spacers are fully seated in the uniball prior to tightening or damage will occur.



# <u> Alignment</u>

You will need to have your vehicle aligned by a qualified shop. Additional caster is built into the Camburg arms to correct alignment issues that are inherent with lifting the vehicle. Have your alignment shop increase caster from the OEM suggested specs, then set camber and toe to factory specs. Having an increase in caster helps with straight line stability and cornering precision.

## Maintenance & Care

Uniballs are a precision part with tight tolerances which can lead to occasional noise. Cleaning and lubricating them with WD-40 or a PTFE dry film can minimize that issue. Do not use harsh chemicals or grease that attracts dirt to clean & lubricate the uniball as it will damage the PTFE liner that is bonded internally. Over time the pivot bushings will also need to be cleaned and lubricated. Use grease that's designed specifically for polyurethane. Not using the correct grease can cause the bushings to squeak abnormally. The best method to grease the bushings is to remove the arms from the vehicle, disassemble, clean and lubricate. You can also grease the bushings through the zerk fittings.

#### **Notes**

Recommended tire size: 33 x 12.50 Recommended wheel size: 17"-18" Maximum wheel backspacing = 5.75"

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